



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D5194-1
Job Sheet 183219



Part No: D5194-1

Job Qty: 10 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/28/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.12.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/28/18	0.00	0.00	Start Up Waterjet		SE 18/09/18
100	Waterjet	10 pcs		9/28/18	0.07	0.89	Waterjet1		SE 18/09/18
110	QC	10 pcs		9/28/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/18
120	QC	10 pcs		9/28/18	0.00	0.00	QC8-6		SEP 17 2018 68
130	HandFinish	10 pcs		9/28/18	0.00	0.72	HandFinish1		SA 18-09-18
140	QC	10 pcs		9/28/18	0.00	0.00	QC7-5		SEP 17 2018 68
150	Packaging	10 pcs		9/28/18	0.00	0.00	Packaging3	57220	SEP 22 2018 89
160	QC21-SA	10 Ea		9/28/18	0.00	0.00	QC21		SEP 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.032	6061-T6 Sheet 0.032"	6.5200 sf (.652 ea)	90-Start up Operation	SEP 18 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.032	7	161	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 3:18 PM Dart.lajeunesse.marie

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

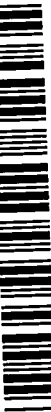
Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐												
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Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																												
Disposition				Completed By																												
				Lead hand / Supervisor Approval Verification																												
				QC / QA Coordinator Approval																												
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 CANADA
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 Email: sales@dartaero.com
 www.dartaero.com



Container No: S110376



Part: D5194-1

Job No: 183219

Serial No/Batch: S110376

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/15/18

